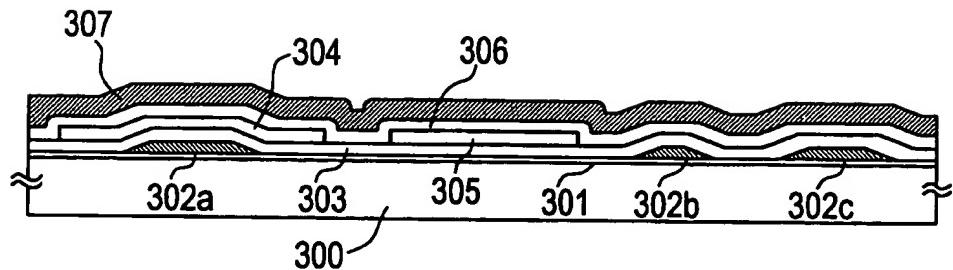
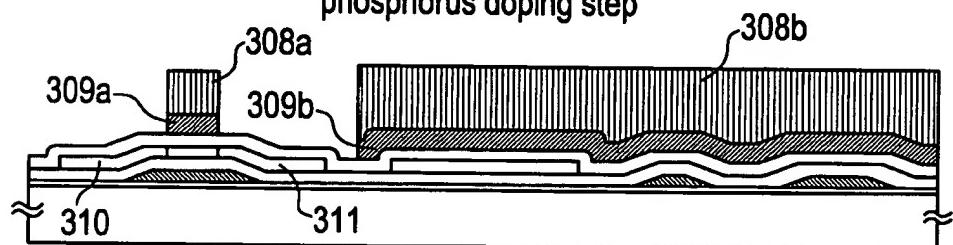
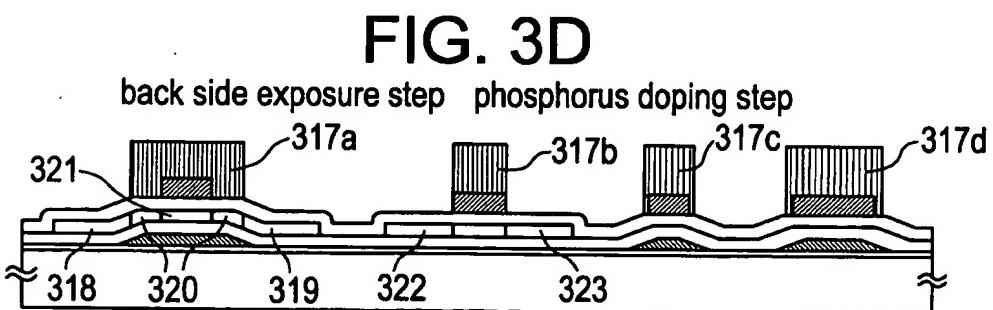
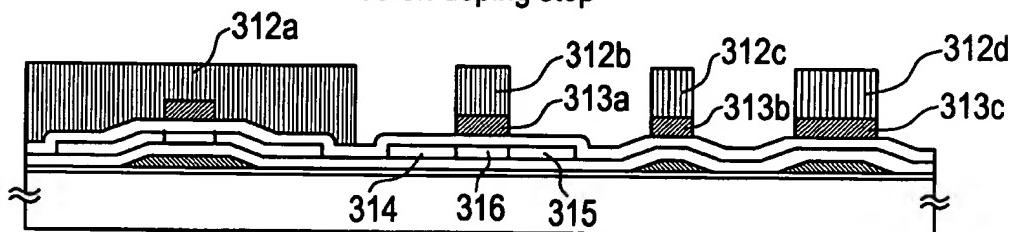
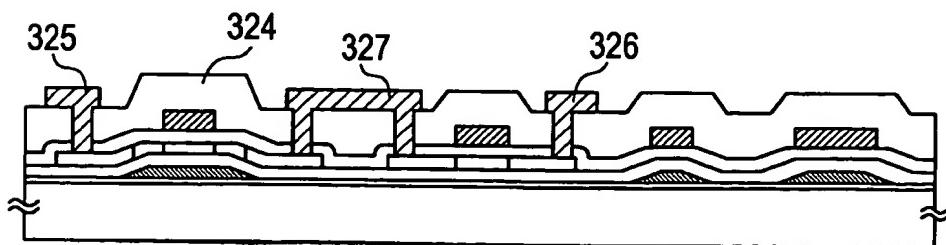


FIG. 3A**FIG. 3B**
phosphorus doping step**FIG. 3C**
boron doping step**FIG. 3E**

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